

NOVAMET

Novamet[®] Silver-Coated Powders

This MSDS cover the family of products identified as **Novamet[®] Silver-Coated Powders**

This includes the following grades:

- 15% Ag Coated Ni**
- 15% Ag Coated Ni-400**
- 15% Ag Coated Ni Coarse Grade**
- 15% Ag Coated Ni Flake**

Hazardous Ingredients

Hazardous Ingredients	Calculated Composition	C.A.S. No	PEL ¹ –mg/m ³	TLV ² –mg/m ³
Nickel (Ni)	80 –90	7440-02-0	1	1.5*
Silver (Ag)	10 – 20	7440-22-4	0.01	0.1

*As inhalable fraction.

Physical and Chemical Data

Odorless, milky-colored, finely-divided powder or flake.

Ingredient	Mol. Wt.	Specific Gravity	m.p. °C	b.p. °C	Sol. In H ₂ O g/100ml
Ni	58.71	8.9	1453	2732	0
Ag	107.87	10.5	961	2212	0

Physical Hazards

Finely-divided nickel particles heat treated in reducing atmospheres may become spontaneously combustible.

Health Hazards³

Nickel

LD₅₀ ORAL RAT > 9000mg/kg

Inhalation: The National Toxicology Program has listed nickel as reasonably anticipated to be a carcinogen based on the production of injection site tumors. The International Agency for Research on Cancer (IARC) found there was inadequate evidence that metallic nickel is carcinogenic to humans but since there was sufficient evidence that it is carcinogenic to animals, IARC concluded that metallic nickel is possibly carcinogenic to humans. In 1997, the ACGIH categorized elemental nickel as: A5 "Not Suspected as a Human Carcinogen". Epidemiological studies of workers exposed to nickel powder and to dust and fume generated in the

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production of nickel alloys and of stainless steel have not indicated the presence of a significant respiratory cancer hazard.

Evidence for the association of nickel compound exposures and cancer risk comes mainly from workers in now obsolete nickel refining operations where very high concentrations of airborne nickel, mostly present as oxidic or sub-sulphidic species at up to 100mg/m³ or more, were associated with excess nasal and lung cancers.

The inhalation of nickel powder has not resulted in an increased incidence of malignant lung tumors in rodents. Repeated intratracheal instillation of nickel powder produced an increased incidence of malignant lung tumors in rats. Repeated intratracheal instillation of nickel powder did not produce an increased incidence of malignant lung tumors in hamsters when administered at the maximum tolerated dose. Single intratracheal instillations of nickel powder in hamsters at doses near the LD₅₀ produced an increased incidence of fibrosarcomas, mesotheliomas and rhabdomyosarcomas.

Inhalation of nickel powder at concentrations 15 times the TLV irritated the respiratory tract in rodents.

Inhalation of nickel may induce asthma. This effect is rare, it has been reported in welders where exposures to nickel are often mixed with other chemical substances. Persons with a known history of nickel sensitive asthma should avoid such contact.

Skin Contact: Prolonged and intimate contact with metallic nickel may cause irritation to the skin and nickel sensitivity which may result in allergic skin rashes.

One case has been reported of asthma induced by external exposure to a nickel-containing skin clip and by skin contact with nickel.

Wounds: Nickel metal powder has caused tumors at the site of injection in rodents. However, studies do not suggest a significant risk for humans from nickel-containing prostheses.

Ingestion: The U.S. National Institute for Occupational Safety and Health (NIOSH) concluded there is no evidence that nickel and its inorganic compounds are carcinogenic when ingested. The U.S. Food and Drug Administration has affirmed that nickel is generally recognized as safe (GRAS) as a direct human food ingredient.

Preexisting Conditions: Prolonged and intimate skin contact can cause an allergic skin rash in previously sensitized individuals.

Reproductive Toxicity: Animal experiments indicate that soluble nickel ingestion causes adverse effects on fetal development at a threshold oral exposure of 2.2 mg/Ni/kg/day by pregnant rats. Data are insufficient to determine if this effect occurs in humans and no regulatory agency has classified soluble forms of nickel as reproductive risks for humans.

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Silver

Inhalation: Inhalation of silver in sufficient quantities to cause localized argyria (permanent ashen-grey discoloration) of the respiratory tract has resulted in mild chronic bronchitis and pneumoconiosis. Generalized argyria of the skin, eyes and nails has also resulted from the inhalation of sufficient quantities of metallic silver.

Skin Contact: Localized argyria of the skin may occur from the handling of metallic silver or from particles becoming embedded in the skin.

Eye Contact: Contact with metallic silver has caused localized argyria of the conjunctiva.

Precautions for safe storage, handling and use

Do not inhale flake. Keep container closed when not in use. Ventilation is normally required when handling or using this product to keep exposure to airborne contaminants below the exposure limits. If ventilation alone cannot so control exposure, use NIOSH-approved respirators selected according to OSHA 29 CFR 1910.134. Maintain airborne nickel levels as low as possible.

Avoid repeated skin contact. Wear suitable gloves. Wash skin thoroughly after handling. Launder clothing and gloves as needed.

Do not store near acids or reactive substances. Like other metals, nickel can react with acids to liberate hydrogen gas which can form explosive mixtures in air. This product can react to form explosive compounds with such common substances as acetylene, ammonia and hydrogen peroxide.

Spill, leak and disposal procedure

Collect spills by wet sweeping or by vacuuming with the vacuum exhaust passing through a high efficiency particulate arresting (HEPA) filter if the exhaust is discharged into the workplace.

Wear appropriate NIOSH-approved respirators if collection and disposal of spills is likely to cause the concentration of airborne contaminants to exceed the exposure limits.

Waste is normally collected to recover metal values. Should waste disposal be deemed necessary follow EPA and local regulations.

Emergency and first aid procedures

For symptoms of argyria, seek medical attention. Cleanse wounds thoroughly to remove any particles. Irrigate eyeball thoroughly with water for at least 10 minutes. If discomfort persists, seek medical attention.

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SARA Section 313 Supplier Notification

This product contains the following chemical(s) subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 and of 40 CFR 372:

Nickel
Silver

Refer to the Hazardous Ingredients section of this MSDS for the appropriate CAS numbers and the percent by weight.

NOVAMET SPECIALTY PRODUCTS CORPORATION

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Note:

Novamet believes that the information in this Material Safety Data Sheet is accurate. However, Novamet makes no express or implied warranty as to the accuracy of such information and expressly disclaims any liability resulting from reliance on such information.

Footnotes:

- 1** OSHA Permissible Exposure Limit
- 2** Threshold Limit Value of the American Conference of Governmental Industrial Hygienists.
- 3** Describes possible health hazards of the product supplied. If user operations change it to other chemical forms, whether as end products, intermediates or fugitive emissions, the possible health hazards of such forms must be determined by the user.